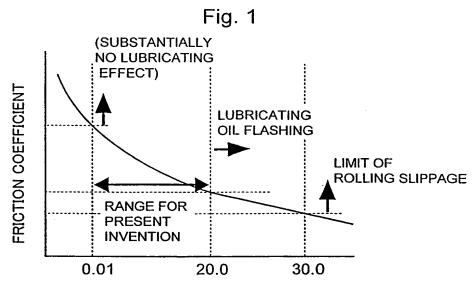
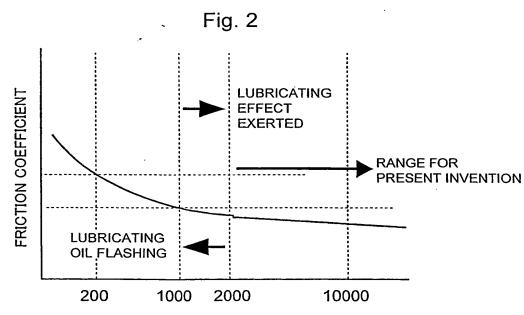
WO 2004/108312 PCT/JP2004/008152



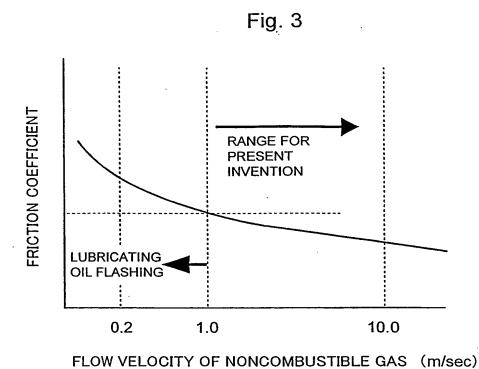
AMOUNT SUPPLIED OF LUBRICATING OIL (cm³/m²)

(AMOUNT SUPPLIED OF LUBRICATING OIL
PER 1m² OF ROLL SURFACE AREA)



FLOW RATE OF NONCOMBUSTIBLE GAS (cm³/min)

PCT/JP2004/008152



RANGE FOR PRESENT INVENTION OIL FLASHING

0.02

1.0

3.0

AVERAGE PARTICLE SIZE OF LUBRICATING OIL (mm)